- (d) from about 0.0 wt-% to about 5 wt-% of fatty acid stabilizer to maintain a homogenous mixture of said at least one detergent builder, at least one thickening agent, and alkalinity source;
- (e) from about 0.0 wt-% to about 5.0 wt-% of an anionic surfactant effective to provide detergency to the thickened, non-corrosive low-fuming composition said anionic surfactant selected from the group consisting of an alkyl sulfate, an alkyl sulfonate, a disulphonate compound, an alkyl ether sulfate, an alkyl ether sulfonate, an alkyl aryl sulfonate, and mixtures thereof;
 - (f) from about 0.0 w/-% to about 2.0 wt-% of a metal ion chelator; and
 - (g) a balance of water;

wherein the composition is substantially free of chlorine.

2. (Amended) The method of claim 1, wherein said surface is substantially vertical, and wherein said somposition contains at least 0.1 wt-% of at least one thickening agent.

6. (Amended) The method of claim 1, wherein the at least one detergent builder is sodium tripolyphosphate.

- 8. (Amended) The method of claim 1, wherein said composition comprises at least 0.1 wt-% of a fatty acid stabilizer selected from stearic acid, palmitic acid, tallow fatty acid, coco fatty acid, oleic acid, myristic acid, or mixtures thereof.
- 9. (Amended) The method of claim 1, wherein said composition includes at least 0.1 wt-% of a metal ion chelator.
 - 10. (Amended) A thickened hard surface cleaning composition comprising:
- (a) from about 0.1 wt-% to about 20.0 wt-% of at least one detergent builder selected from tripolyphosphates; salts of alkali metal borates, phosphates, carbonates and bicarbonates; and mixtures thereof;
- (b) from about 0.1 wt-% of at least one thickening agent effective to provide increased viscosity;
- (c) from about 0.1 wt-% to about 3.0 wt-% of an alkali metal hydroxide to provide a pH of about 10 to about 14;
- (d) from about 0.5 wt-% to about 5.0 wt-% of an anionic surfactant to provide detergency to the composition;

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(e) from about 0.0 wt-% to about 5 wt-% of a fatty acid stabilizer effective to maintain a homogenous mixture of said at least one detergent builder, at least one thickening agent, and alkali metal hydroxide;

- (f) from about 0.0 wt-% to about 2.0 wt-% of a metal ion chelator; and
- (g) a balance of water;

wherein said composition is substantially free of chlorine.

- 15. (Amended) The composition of claim 10, wherein said composition comprises:
- (a) from about 1.0 wt-% to about 20.0 wt-% of an alkali metal tripolyphosphate;
 - (b) from about 0.1 wt-% to about 3.0 wt-% of sodium hydroxide.
- 17. (Amended) A method of cleaning a hard surface with an adherent, thickened, non-corrosive low-fuming composition, said method comprising applying said composition to the hard surface, said composition comprising:
- (a) from about 0.1 to about 20.0 wt-% of at least one detergent builder selected from tripolyphosphates; salts of alkali metal borates, phosphates, carbonates and bicarbonates; and mixtures thereof;
 - (b) from about 0.1 to about 1.0 wt-% of at least one thickener;
- (c) from about 0.1 to about 3.0 vt-% of an alkali metal hydroxide alkalinity source providing a composition pH of greater than about 11;
- (d) from about 0.05 to about 5 wt-% of an anionic surfactant said anionic surfactant selected from the group consisting of a sulphate compound, a sulphonate compound and mixtures thereof; and
- (e) from about 0.0 to about 5 wt-% of a fatty acid stabilizer effective to maintain a homogenous mixture of said at least one detergent builder, at least one thickening agent, and alkali source wherein said composition has a viscosity ranging from about 30 to 10000 Cps at 25°C and, upon application, at least about 75 wt-% of the non-corrosive, low fuming composition adheres to the surface of application for at least about 30 minutes; and wherein the composition is substantially free of chlorine.
- 18. (Amended) The method of claim 17, wherein upon application to a substantially vertical surface, at least about 85 wt-% of the applied cleaner adheres to the surface for a time period up to about 30 minutes.

- 19. (Amended) The method of claim 17, wherein upon application to a substantially vertical surface, at least about 95 wt-% of the applied cleaner adheres to the surface for a time period up to about 30 minutes.
- 20. (Amended) The method of claim 17, wherein said detergent builder comprises an alkali metal tripolyphosphate.
- 22. (Amended) The method of claim 17, wherein the surface comprises a material, said material selected from the group consisting of metal alloys, and enameled surfaces.
- 23. (Amended) A method of cleaning a hard surface, said method comprising:
 applying a non-corrosive, low-fuming composition to the surface, said composition consisting essentially of:
- (a) from about 0.1 wt-% to about 20.0 wt-% of at least one detergent builder selected from tripolyphosphates; salts of alkali metal borates, phosphates, carbonates and bicarbonates; and mixtures thereof;
- (b) from about 0.1 wt-% to about 20 wt-% of an alkalinity source effective to provide a pH of from about 10 to about 14 to said composition;
- (c) from about 0.0 wt-% to about 5.0 wt-% of at least one thickening agent to promote adhesion of said thickened, non-corrosive composition to the surface upon application;
- (d) from about 0.0 wt-% to about 5 wt-% of fatty acid stabilizer to maintain a homogenous mixture of said at least one detergent builder, at least one thickening agent, and alkalinity source;
- (e) from about 0.5 wt-% to about 5.0 wt-% of an anionic surfactant effective to provide detergency to the thickened, non-corrosive low-fuming composition said anionic surfactant selected from the group consisting of an alkyl sulfate, an alkyl sulfonate, a disulphonate compound, an alkyl ether sulfate, an alkyl ether sulfonate, an alkyl aryl sulfonate, and mixtures thereof;
 - (f) from about 0.0 wt-% to about 2.0 wt-% of a metal ion chelator; and
 - (g) a balance of water.

Please add new claims 24-39 as follows:

- 24. (New) The method of claim 1, wherein said composition comprises from about 3.0 wt-% to about 13.0 wt-% of at least one detergent builder selected from tripolyphosphares.
- 25. (New) The method of claim 1, wherein said composition comprises from about 0.5 wt-% to about 3.0 wt-% of an anionic surfactant.
- 26. (New) The method of claim 25, wherein the anionic surfactant comprises an alkyl sulfate, an alkyl aryl sulfonate, or a mixture thereof.
- 27. (New) The method of claim 1, wherein said at least one thickening agent comprises one or more expandable clays.
- 28. (New) The composition of claim 10, wherein said composition comprises from about 3.0 wt-% to about 13.0 wt-% of at least one detergent builder selected from tripolyphosphates.
- 29. (New) The composition of claim 10, wherein said composition comprises from about 0.5 wt-% to about 3.0 wt-% of an anionic surfactant.
- 30. (New) The composition of claim 10, wherein the anionic surfactant comprises an alkyl sulfate, an alkyl aryl sulfonate, or a mixture thereof.
- 31. (New) The composition of claim 10, wherein said at least one thickening agent comprises one or more expandable clays.
- 32. (New) The composition of claim 10, wherein said at least one thickening agent comprises a xantham gum.
- 33. (New) The composition of claim 10, wherein said composition consists essentially of:
- (a) from about 0.1 wt-% to about 20.0 wt-% of at least one detergent builder selected from tripolyphosphates; salts of alkali metal borates, phosphates, carbonates and bicarbonates; and mixtures thereof;



- (b) from about 0.1 wt-% to about 5 wt-% of at least one thickening agent effective to provide increased viscosity;
- (d) from about 0.1 wt-% to about 3.0 wt-% of an alkali metal hydroxide to provide a pH of about 10 to about 14;
- (d) from about 0.5 wt-% to about 5.0 wt-% of an anionic surfactant to provide detergency to the composition;
- (e) from about 0.0 wt-% to about 5 wt-% of a fatty acid stabilizer effective to maintain a homogenous mixture of said at least one detergent builder, at least one thickening agent, and alkali metal hydroxide;
 - (f) from about 0.0 wt-% to about 2.0 wt-% of a metal ion chelator; and
 - (g) a balance of water.
- 34. (New) The composition of claim 33, wherein said composition consists essentially of:
- (a) from about 3.0 wt-% to about 13.0 wt-% of at least one detergent builder selected from tripolyphosphates
- (b) from about 0.1 wt-% to about 5 wt-% of at least one thickening agent comprising one or more polycarboxylate polymers;
- (c) from about 0.1 wt-% to about 3.0 wt-% of an alkali metal hydroxide to provide a pH of about 10 to about 14
- (d) from about 0.5 wt-% to about 5.0 wt-% of an anionic surfactant comprising an alkyl sulfate, an alkyl aryl sulfonate, or a mixture thereof;
- (e) from about 0.0 wt-% to about 5 wt-% of a fatty acid stabilizer effective to maintain a homogenous mixture of said at least one detergent builder, at least one thickening agent, and alkali metal hydroxide;
 - (f) from about 0.0 wt-% to about 2.0 wt-% of a metal ion chelator; and
 - (g) a balance of water.

35. (New) The method of claim 17, wherein said composition comprises from about 3.0 wt-% to about 13.0 wt-% of at least one detergent builder selected from tripolyphosphates.

36. (New) The method of claim 17, wherein said composition comprises from about 0.5 wt-% to about 3.0 wt-% of an anionic surfactant.

